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What is claimed is:

- A hardened voyage data recorder, comprising:
 - (a) a removable memory subsystem;
 - (b) a mounting base subsystem removably coupled to said memory subsystem; and
 - (c) electronic circuits for electronically accessing said memory subsystem, wherein said electronic circuits provide an ETHERNET access port for coupling said hardened voyage recorder to an ETHERNET network.
- 2. A hardened voyage data recorder according to claim 1 wherein said electronic circuits include firmware which provides TCP/IP access over ETHERNET to said circuits.
- 3. A hardened voyage data recorder according to claim 2 wherein said firmware includes web pages for configuring said hardened voyage data recorder.
- 4. A hardened voyage data recorder according to claim 1 wherein said electronic circuits are located in said mounting base subsystem.

5. A hardened voyage data recorder according to claim 1 wherein said mounting base subsystem includes at least one watertight cable connector.

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6. A hardened voyage data recorder according to claim 1 wherein said mounting base subsystem includes a first watertight cable connector for coupling with a power supply and a second cable connector for coupling with an ETHERNET network.

7. A hardened voyage data recorder according to claim 1 wherein said electronic circuits accept both 110/220 VAC and 24 VDC power supplies.

8. A hardened voyage data recorder according to claim 1
20 further comprising a quick release V-clamp, wherein said removable memory subsystem has a lower flange, said mounting base subsystem has an upper flange, and said quick release V-clamp engages said upper flange and said lower flange whereby said memory subsystem and said base subsystem are removably coupled to each other.

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- 9. A hardened voyage data recorder according to claim 8 wherein said quick release V-clamp has two quick release levers.
- 10. A hardened voyage data recorder according to claim 1 wherein said removable memory subsystem includes non-volatile memory enclosed within a boiler.
- 11. A hardened voyage data recorder, comprising:
 - (a) a removable memory subsystem having a lower
 flange;
 - (b) a mounting base subsystem having an upper flange; and
 - (c) a quick release V-clamp engaging said upper flange and said lower flange whereby said memory subsystem and said base subsystem are removably coupled to each other.

12. A hardened voyage data recorder according to claim
11 wherein said quick release V-clamp has two quick
release levers.

- 13. A hardened voyage data recorder according to claim
 11 wherein said mounting base subsystem includes at least
 one watertight cable connector.
- 14. A hardened voyage data recorder according to claim 11, wherein said mounting base subsystem includes a first 10 watertight cable connector for coupling with a power supply and a second cable connector for coupling with a data source.
- 15 15. A hardened voyage data recorder according to claim
 11 wherein one of said upper flange and said lower flange
 has a groove adapted to receive an O-ring.
- 20 16. A hardened voyage data recorder according to claim 11 wherein said upper flange has two concentric grooves, each adapted to receive an O-ring.
- 17. A hardened voyage data recorder according to claim
 16 further comprising one o-ring and one mesh gasket, one
 disposed in one of said two concentric grooves and the
 other disposed in the other of said two concentric
 grooves.

- 18. A hardened voyage data recorder, comprising:
- 5 (a) a removable memory subsystem; and
 - (b) a mounting base subsystem removably coupled to said memory subsystem, wherein said removable memory subsystem includes non-volatile memory enclosed within a boiler.
 - 19. A hardened voyage data recorder according to claim
 18 wherein said mounting base subsystem includes at least
 one watertight cable connector.
- 20. A hardened voyage data recorder according to claim
 18 wherein said mounting base subsystem includes a first
 20 watertight cable connector for coupling with a power supply and a second cable connector for coupling with a data source.

21. A hardened voyage data recorder according to claim
18 further comprising a quick release V-clamp, wherein
said removable memory subsystem has a lower flange, said
mounting base subsystem has an upper flange, and said
quick release V-clamp engages said upper flange and said
lower flange whereby said memory subsystem and said base
subsystem are removably coupled to each other.

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22. A hardened voyage data recorder according to claim 21, wherein said quick release V-clamp has two quick release levers.

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23. A hardened voyage data recorder according to claim
21 wherein one of said upper flange and said lower flange
has a groove adapted to receive an O-ring.

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24. A hardened voyage data recorder according to claim 21 wherein said upper flange has two concentric grooves, each adapted to receive an O-ring.

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- 25. A hardened voyage data recorder according to claim
 24 further comprising one o-ring and one mesh gasket, one
 disposed in one of said two concentric grooves and the
 other disposed in the other of said two concentric
 grooves.
- 10 26. A hardened voyage data recorder, comprising:
 - (a) a removable memory subsystem;
 - (b) a mounting base subsystem removably coupled to said memory subsystem; and
 - (c) at least one memory interface converter chip coupled to said removable memory subsystem.

27. A hardened voyage data recorder according to claim
26 wherein said mounting base subsystem includes at least
one watertight cable connector.

- 28. A hardened voyage data recorder according to claim
 26 wherein said mounting base subsystem includes a first
 watertight cable connector for coupling with a power
 supply and a second cable connector for coupling with a
 data source.
- 29. A hardened voyage data recorder according to claim
 10 26 further comprising a quick release V-clamp, wherein
 said removable memory subsystem has a lower flange, said
 mounting base subsystem has an upper flange, and said
 quick release V-clamp engages said upper flange and said
 lower flange whereby said memory subsystem and said base
 15 subsystem are removably coupled to each other.
- 30. A hardened voyage data recorder according to claim
 29 wherein said quick release V-clamp has two quick
 20 release levers.
- 31. A hardened voyage data recorder according to claim
 29 wherein one of said upper flange and said lower flange
 25 has a groove adapted to receive an O-ring.

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- 32. A hardened voyage data recorder according to claim 29 wherein said upper flange has two concentric grooves, each adapted to receive an O-ring.
- 33. A hardened voyage data recorder according to claim
 32 further comprising one o-ring and one mesh gasket, one
 disposed in one of said two concentric grooves and the
 other disposed in the other of said two concentric
 grooves.
- 34. A hardened voyage data recorder, comprising:
 - (a) a removable memory subsystem, wherein said removable memory subsystem includes a stacked memory and a plurality of memory interface chips arranged for communication with a processor such that a large number of memory chips may be driven; and
 - (b) a mounting base subsystem removably coupled to said memory subsystem.
- 35. A hardened voyage data recorder according to claim 34 wherein said mounting base subsystem includes at least one watertight cable connector.

- 36. A hardened voyage data recorder according to claim 34 wherein said mounting base subsystem includes a first watertight cable connector for coupling with a power supply and a second cable connector for coupling with a data source.
- 37. A hardened voyage data recorder according to claim 34 further comprising a quick release V-clamp, wherein said removable memory subsystem has a lower flange, said mounting base subsystem has an upper flange, and said quick release V-clamp engages said upper flange and said lower flange whereby said memory subsystem and said base subsystem are removably coupled to each other.
- 38. A hardened voyage data recorder according to claim
 20 37 wherein said quick release V-clamp has two quick
 release levers.
- 39. A hardened voyage data recorder according to claim
 25 37 wherein one of said upper flange and said lower flange
 has a groove adapted to receive an O-ring.

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- 40. A hardened voyage data recorder according to claim
 37 wherein said upper flange has two concentric grooves,
 each adapted to receive an O-ring.
- 41. A hardened voyage data recorder according to claim
 40 further comprising one o-ring and one mesh gasket, one
 disposed in one of said two concentric grooves and the
 other disposed in the other of said two concentric
 grooves.
- 42. A process for fabricating a hardened voyage data recorder, comprising the steps of:
 - (a) utilizing a removable memory subsystem;
- (b) removably coupling said memory subsystem to a 20 mounting base subsystem; and
 - (c) accessing said memory subsystem electronically utilizing electronic circuits, wherein said electronic circuits provide an ETHERNET access port for coupling said hardened voyage recorder to an ETHERNET network.

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- 43. A process for fabricating a hardened voyage data recorder, comprising the steps of:
- (a) utilizing a removable memory subsystem having a
 lower flange;
 - (b) utilizing a mounting base subsystem having an upper flange; and
 - (c) removably coupling said memory subsystem and said base subsystem to each other utilizing a quick release V-clamp engaging said upper flange and said lower flange.
 - 44. A process for fabricating a hardened voyage data recorder, comprising the steps of:
 - (a) utilizing a removable memory subsystem; and
 - (b) removably coupling a mounting base subsystem to said memory subsystem, wherein said removable memory subsystem includes non-volatile memory enclosed within a boiler.

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- 45. A process for fabricating a hardened voyage data recorder, comprising the steps of:
- 5 (a) utilizing a removable memory subsystem;
 - (b) removably coupling a mounting base subsystem to said memory subsystem; and
 - (c) coupling at least one memory interface converter chip to said removable memory subsystem.
 - 46. A process for fabricating a hardened voyage data recorder, comprising the steps of:
- 20 (a) utilizing a memory subsystem including a stacked memory and a plurality of memory interface chips arranged for communication with a processor such that a large number of memory chips may be driven; and
 - (b) removably coupling a mounting base subsystem to said memory subsystem.